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Wesling et al.

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(54) **BICYCLE WHEEL AND COUNTERWEIGHT**

USPC 301/5.21, 22, 5.22; 280/261
See application file for complete search history.

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 399 days.

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B60B 21/12 (2006.01)

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CPC **F16F 15/345** (2013.01); **B60B 21/12**
(2013.01); **B60B 2900/313** (2013.01)

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F16F 15/324; B29C 45/14

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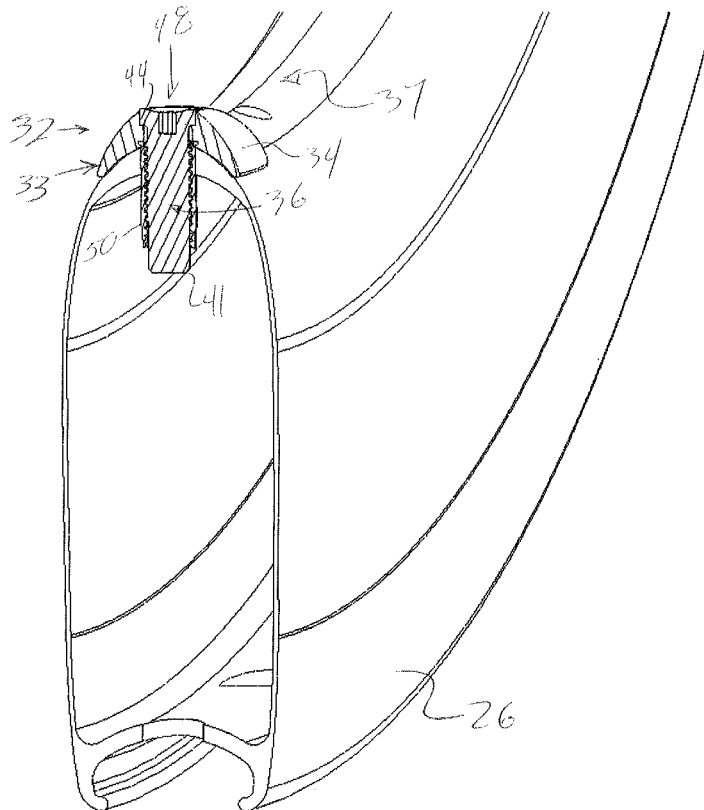
Primary Examiner — Jason Bellinger

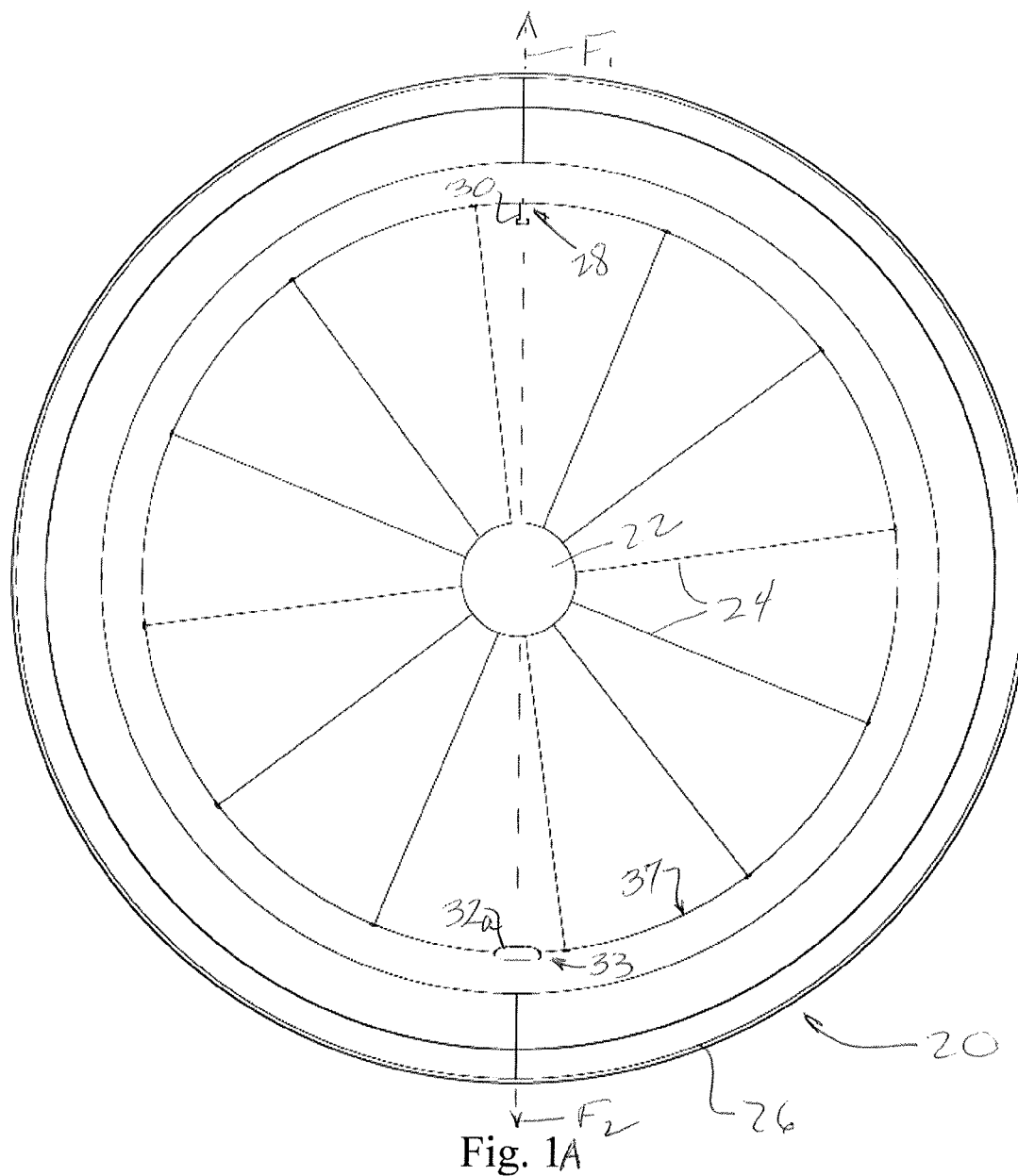
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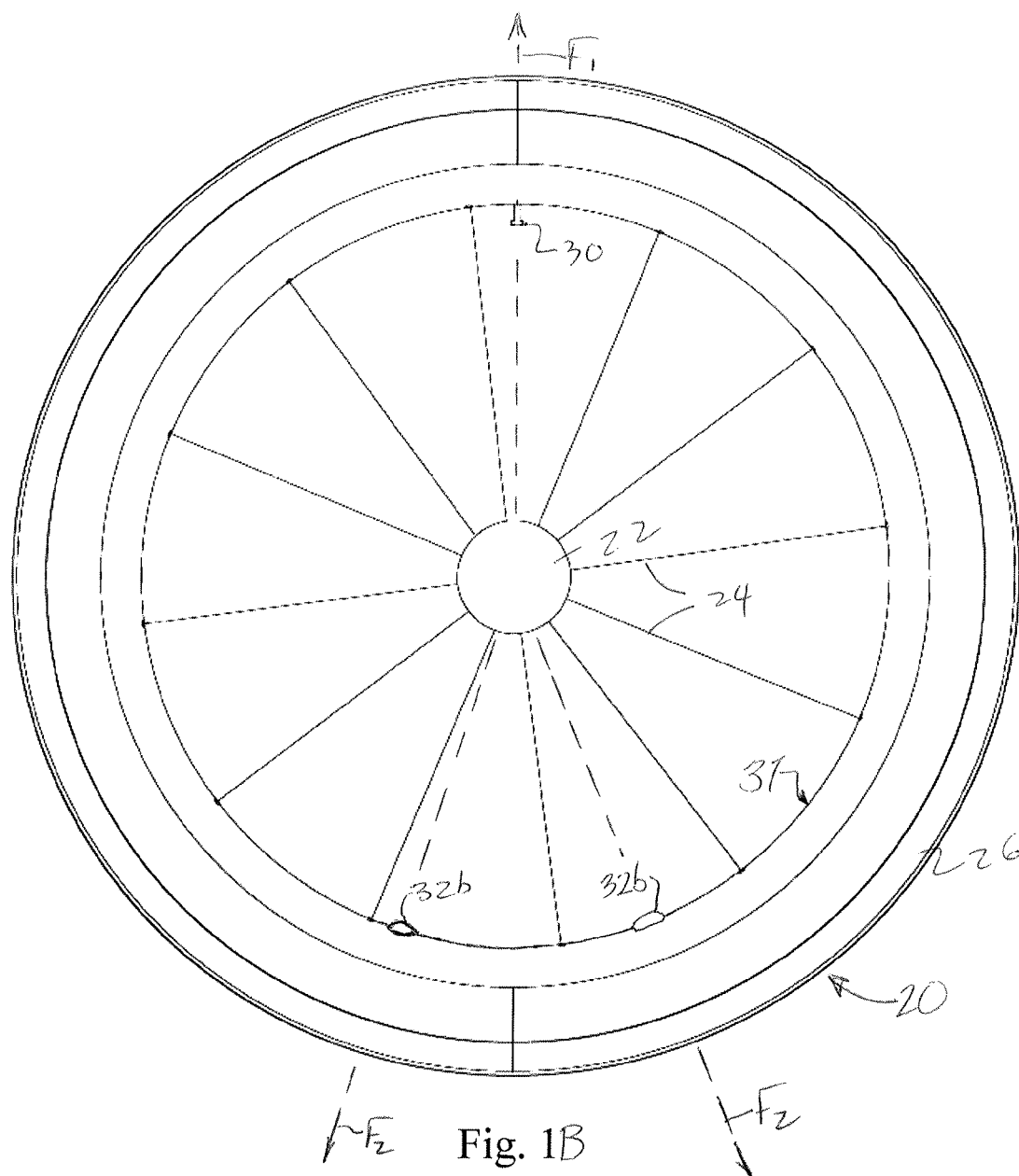
(57) **ABSTRACT**

A bicycle wheel including a rim with one or more counterweight assemblies. Each of the one or more counterweight assemblies includes a receiver attached to the rim and a counterweight that is attached to the receiver.

22 Claims, 10 Drawing Sheets







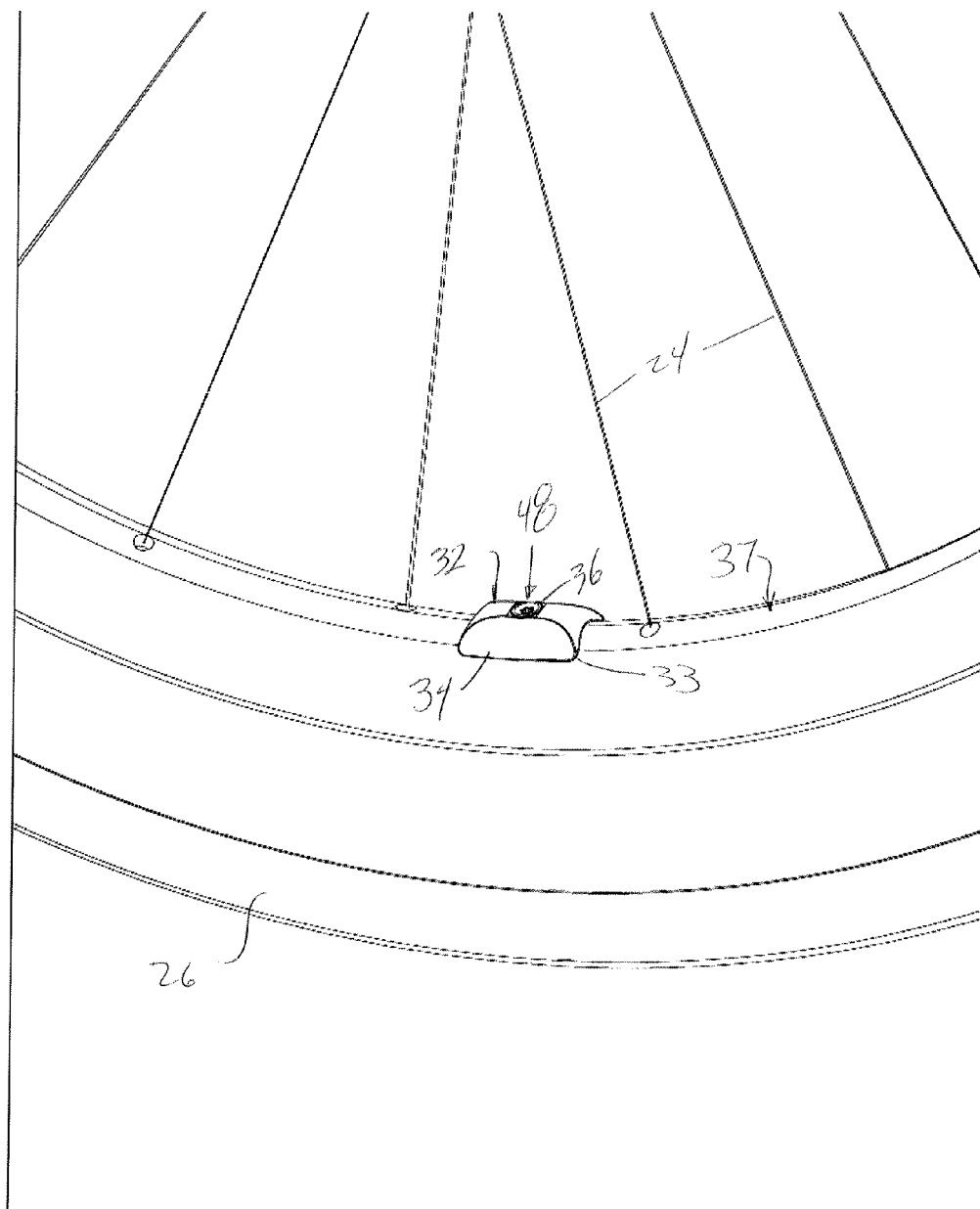


Fig. 2

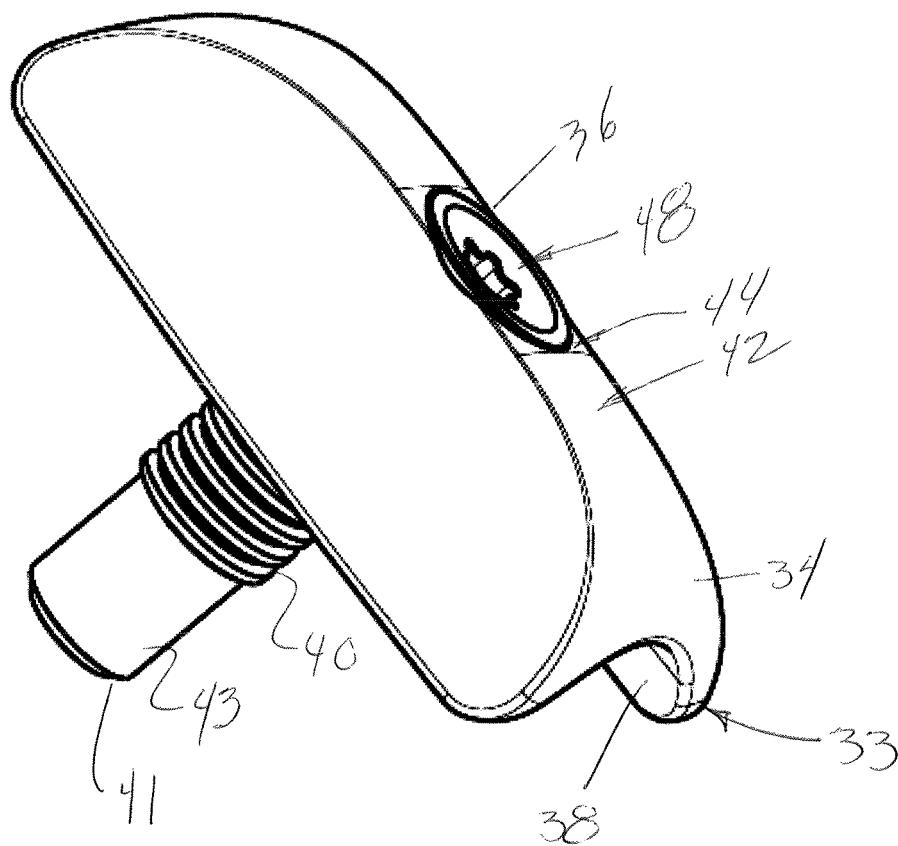


Fig. 3

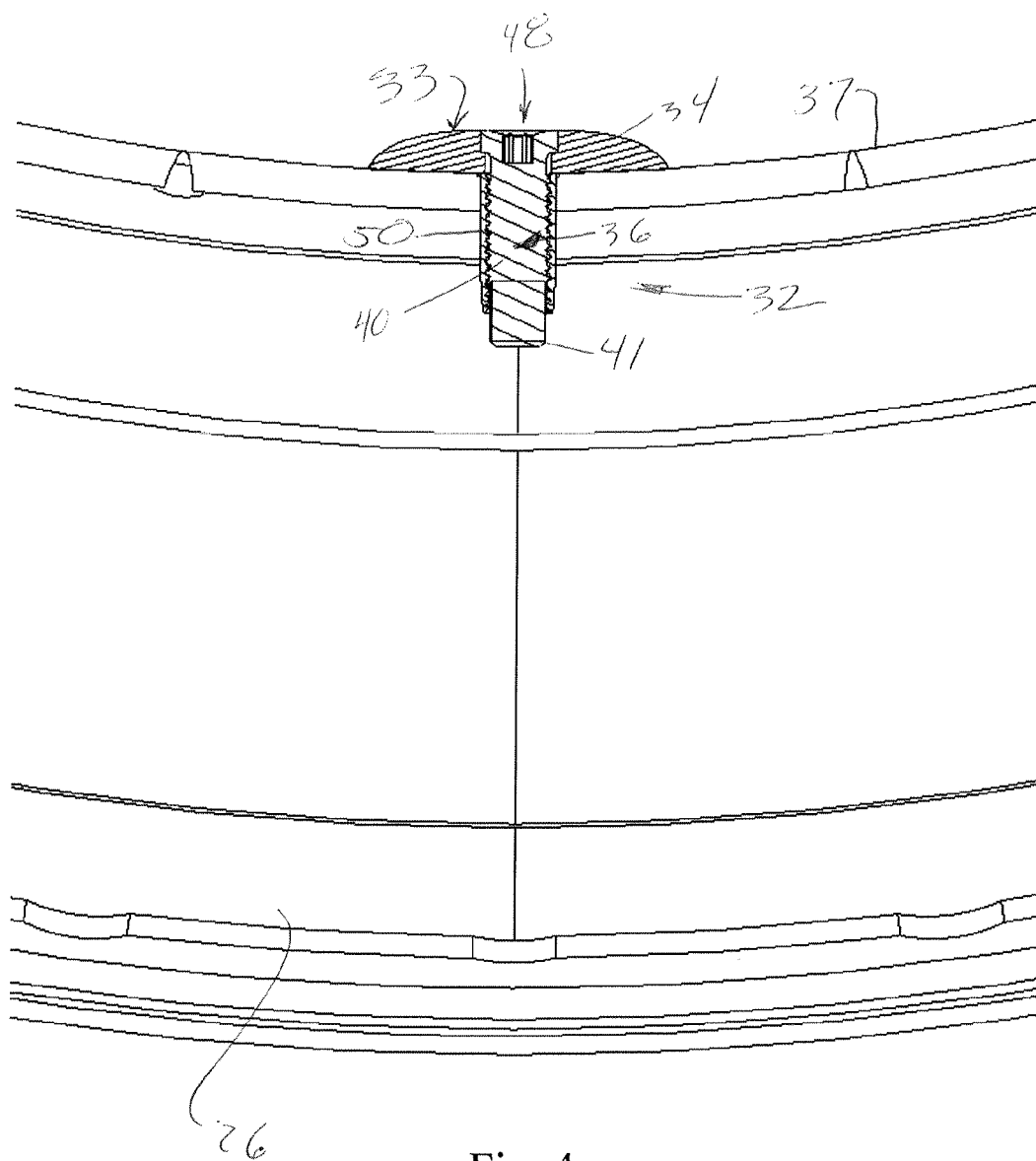


Fig. 4

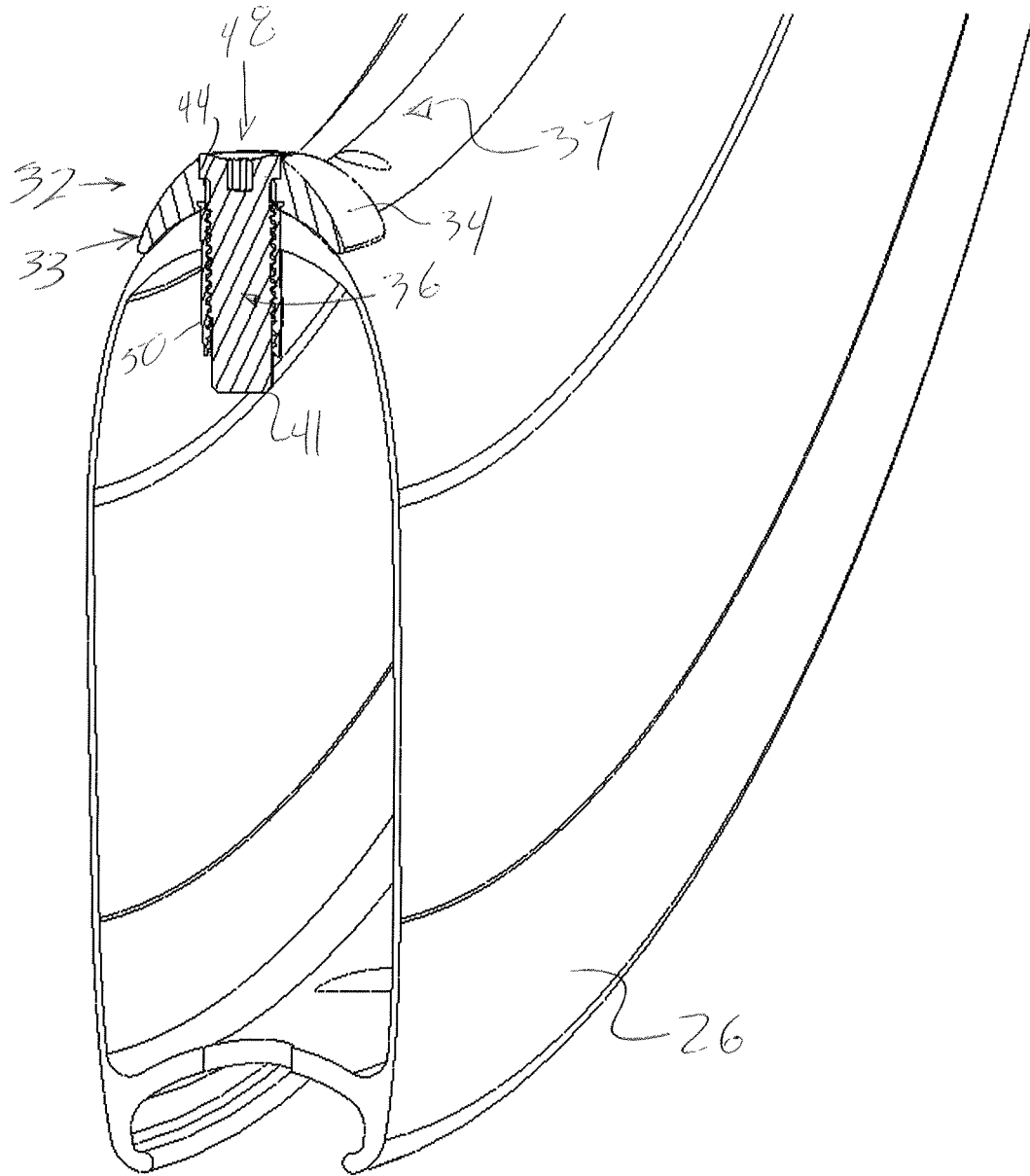


Fig. 5

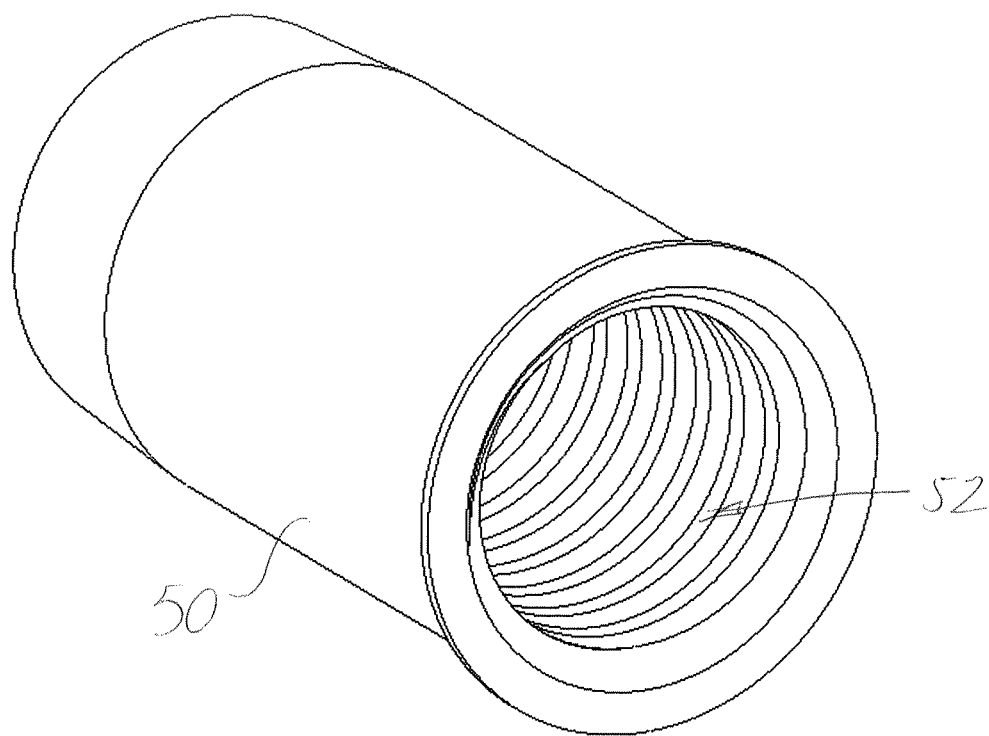
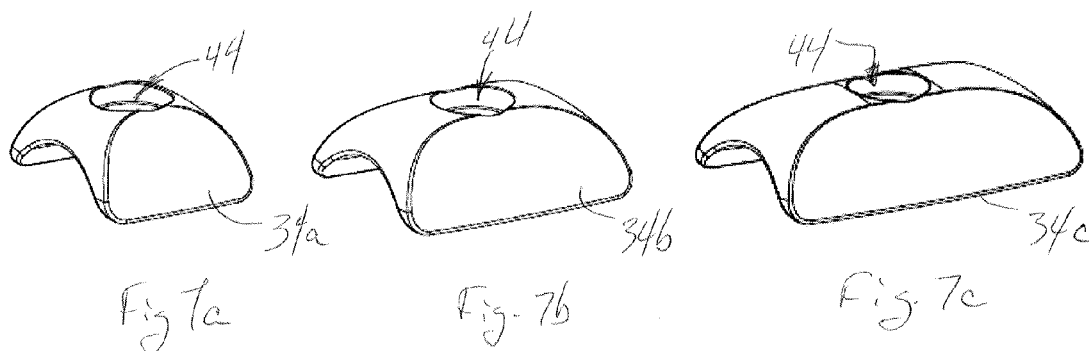


Fig. 6



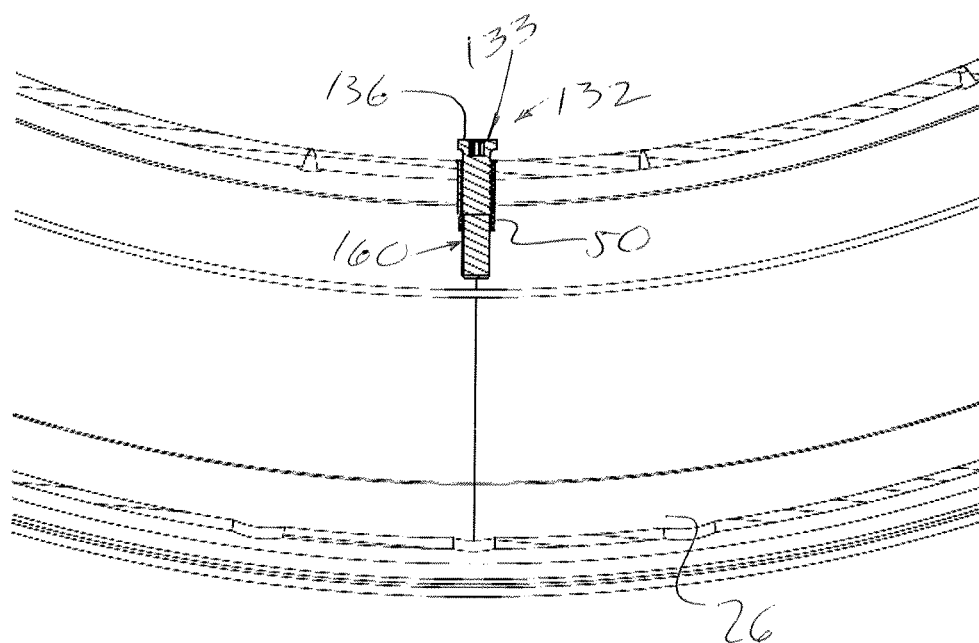
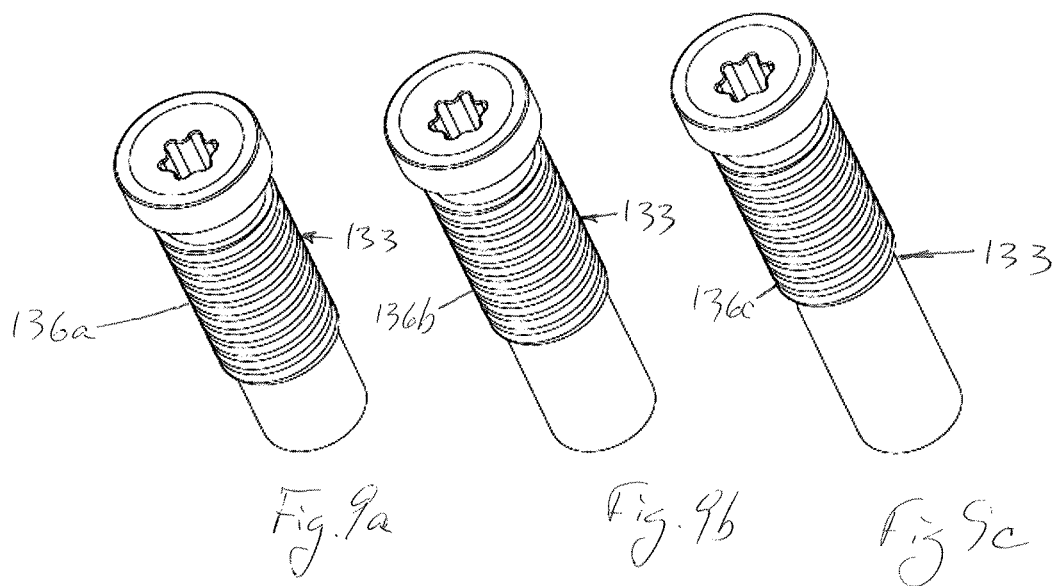


Fig. 8



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BICYCLE WHEEL AND COUNTERWEIGHT

BACKGROUND OF THE INVENTION

The invention relates to bicycle wheels, and more particularly, to the counterbalancing of the bicycle wheel, which has a bicycle rim and tire.

Bicycle wheels and rims have evolved greatly in recent years. New wheel materials and construction have permitted bicycle wheels to become significantly lighter while also being stronger—research has resulted in the development of non-traditional shapes and sizes of wheel rims. In particular, deep section wheel rims have presented significant aerodynamic benefits, while FRP (e.g., carbon fiber) rim construction has yielded ever lighter wheels.

One of the effects of the use of deep section rims is the need to use a long valve stem in order to fill a tire inner tube mounted to the wheel with air. The long valve stem can unbalance the wheel. However, because of the light weight of modern wheels, the effects of even a typical valve stem can be felt under certain circumstances.

BRIEF SUMMARY OF THE INVENTION

In light of the present need for an improved bicycle wheel, and in particular, a wheel that is provided with the ability to balance the distribution of rotating mass thereof, a brief summary of various exemplary embodiments is presented. Some simplifications and omissions may be made in the following summary, which is intended to highlight and introduce some aspects of the various exemplary embodiments, but not to limit the scope of the invention. Detailed descriptions of a preferred exemplary embodiment adequate to allow those of ordinary skill in the art to make and use the inventive concepts will follow in later sections, but it should be understood that minor variations of these concepts are contemplated by the invention.

One aspect of the invention provides a bicycle rim assembly including a rim and one or more counterweight assemblies. Each of the one or more counterweight assemblies includes a receiver attached to the rim and a counterweight attached to the receiver.

These and other features and advantages of the present invention will be more fully understood from the following description of one or more embodiments of the invention, taken together with the accompanying drawings.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIGS. 1A and 1B are two embodiments of bicycle wheels in a side view according to two embodiments of the invention;

FIG. 2 is a bicycle wheel with a counterweight in a close up view;

FIG. 3 is a counterweight including a weight and mounting element in a perspective view according to one embodiment of the invention;

FIG. 4 is a cross sectional view of a counterweight assembly attached to a rim taken through the plane of the rim;

FIG. 5 is a cross sectional view of a counterweight assembly attached to a rim taken across the plane of the rim;

FIG. 6 is a rivet nut part of the counterweight assembly in a perspective view;

FIGS. 7a-c set out different sized weights in perspective views;

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FIG. 8 is a cross sectional view of a counterweight assembly attached to a rim taken through the plane of the rim according to another embodiment of the invention; and

FIGS. 9a-c set out different length counterweights in perspective views.

DETAILED DESCRIPTION OF THE INVENTION

Embodiments of the invention will herein be described with reference to the drawings. It will be understood that the drawings and descriptions set out herein are provided for illustration only and do not limit the invention as defined by the claims appended hereto and any and all their equivalents. For example, the terms “first” and “second,” “upper” and “lower,” or “left” and “right” are used for the sake of clarity and not as terms of limitation. Moreover, the terms refer to bicycle mechanisms conventionally mounted to a bicycle and with the bicycle oriented and used in a standard fashion unless otherwise indicated.

FIGS. 1A and 1B each show a wheel 20 for a bicycle (not shown) or the like. The wheel 20 includes a hub 22, positioned and suspended centrally by a plurality of spokes 24 in a rim 26 as is well known. At a radially inward point on the rim 26 there is an opening 28 formed through the rim through which a valve stem 30 typically extends. Embodiments of the invention contemplate FRP rims, metal rims, and hybrid rims comprising FRP and metal.

The invention provides a counterweight assembly 32 (32a in FIG. 1A) comprising a counterweight 33, which is positioned across from the opening 28 for counterbalancing the weight of the stem 30 in a bicycle wheel 20. In the embodiment of FIG. 1A, the force created by the weight of the stem 30 (F_1) is counterbalanced by the force created by the weight of the counterweight assembly 32a (F_2).

While a single counterweight assembly 32 is shown positioned at or about 180 degrees across from the opening 28 and stem 30 in FIG. 1A, it will be understood that more than one counterweight assembly may be positioned so as to counter the weight of the stem and provide a balanced wheel 20. In such an embodiment, shown in FIG. 1B, the counterweight assemblies 32b may be of a lesser individual weight than the assembly 32a shown in FIG. 1, but totaling an amount of weight sufficient to provide the necessary weight to balance the wheel 20. In the embodiment of FIG. 1B, the force created by the weight of the stem 30 (F_1) is counterbalanced by the forces created by the weight of the two counterweight assemblies 32b ($F_2 + F_2$). A single counterweight assembly 32 may be preferred, however, such that a minimum number of holes are formed through the rim 26.

FIG. 2 shows a counterweight assembly 32 positioned on a rim 26. The counterweight assembly 32 includes a counterweight 33 comprised of a weight 34 and a mounting element or fastener 36. The weight 34 may be any suitable amount of weight necessary to balance the rim 26. Some examples of suitable amounts of weight are 6, 9 and 12 grams. The weight 34 may be any suitable material: metal, plastic, rubber, composite, wood, and so on.

FIG. 3 shows an assembled weight 34 and mounting element 36 forming one embodiment of counterweight 33. Overall, the weight 34 may have a shape resembling a saddle, with an outer surface 38 that may be shaped to be received on the radially inner part 37 (FIG. 1) of a rim 26. In many instances, the outer surface 38 will be concave so as to conform and/or match to the shape of the radially inner part 37 of the rim 26 to assist in holding it in place.

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The weight **34** may be any suitable shape to provide the necessary mass for the counterbalancing effect; however, the inner surface **42** of the weight may be a smooth, low-profile, curved shape to provide an overall aerodynamic effect and thus, not significantly increase drag of the rotating wheel **20**.

A fastener hole **44** is provided through the weight **34** to receive the mounting element **36** for releasably securing the weight **34** to the rim **26** (FIG. 1). The mounting element **36** may be a fastener or bolt with external threads **40**. In one embodiment, the mounting element **36** has external threads **40** that extend only part way to the end **41** of the mounting element and thus define a non-threaded shaft or portion **43** of the mounting element. It will be understood that the weight **34** may be releasably attached to the rim or permanently attached by welding, adhesives or any other suitable attachment means or mechanism. The mounting element **36** may have a tool engagement feature **48**, for receiving a screw driver blade, or a Phillips screw driver bit, or a star-headed or hex tool, for example. The tool engagement feature **48** permits tightening and loosening of the mounting element **36** and permits easy replacement of the counterweight **33**.

FIGS. 4 and 5 show the counterweight assembly **32** in position on a rim **26** for a bicycle. The counterweight assembly **32** includes a counterweight **33** and a receiver **50** in the form of a sleeve or a rivet nut, such as one offered by Cardinal Components Inc., in an M5×0.8 size is disposed in the rim **26**, for example. The counterweight **33** is attached to the rim by engaging with the receiver **50**. Rivet nuts are well-known fastener parts. It will be understood that any suitable size and configuration of rivet nut **50** is contemplated by the invention. Also, other fasteners, such as Dzus fasteners, bayonet style fittings, and other suitable means of attaching a counterweight are contemplated by the invention.

The receiver **50** (FIG. 6) has internal threads **52** that engage the threads **40** of mounting element **36** part of the counterweight **33**. The mounting element **36** retains the weight **34** on the rim **26**. Use of a “thin-head” rivet nut for the receiver **50** permits the weight **34** to sit close to the rim **26**.

An installation procedure of the counterweight assembly **32** will now be described. An initial step is to secure the receiver **50** to an opening **46** formed through the rim **26** that is sized to receive the receiver. The receiver **50** may be installed with a traditional technique, using a rivet nut tool, as is well known. This step may be performed by the manufacturer of the rim.

Once the receiver **50** is installed in the rim **26**, the mounting element **36** is inserted through the fastener hole **44** in the weight **34** to assemble the counterweight **33**, and then the counterweight is installed to the receiver **50** by screwing the assembled counterweight into the receiver with a screwdriver or any suitable tool. In order to change the amount of weight of the counterweight **33**, one has only to remove the mounting element **36** securing the weight **34** to the rim **26**, and simply exchange the existing weight with another of a different value and reattaching the assembled replacement counterweight to the receiver **50**. This may become necessary, for example, if valve stems **30** of a different length (and therefore weight) are used on the wheel **20**.

FIGS. 7a-c show a number of different sized and shaped weights **34a**, **34b**, and **34c**. The amount of weight of each of the weights **34a**, **34b**, and **34c** are different because they have different lengths extending along the circumferential direction of the rim **26**. Other means of providing different weights is contemplated by the invention, such as providing

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the weights in different materials or densities, for example, and in kit form with a variety of weights and/or mounting elements so that the wheel can be balanced after manufacturing and/or after a tire and inner tube is installed on the wheel, by retail shop personnel, or by the owner.

Another embodiment of the invention is illustrated in FIGS. 8 and 9. In this embodiment, a counterweight assembly **132** is shown in position on a wheel rim **26**. The counterweight assembly **132** includes two parts: a receiver **50**, as in the above detailed embodiment, and a counterweight **133** comprised of a mounting element **136** removably threadably inserted into the receiver. A difference between the counterweight assembly **132** of the instant embodiment and the embodiment described above is that there is no additional weight component in this embodiment. The necessary amount of weight to provide the counterbalancing effect of the counterweight assembly **132** is wholly provided by the combination of the rivet nut receiver **50** and the mounting element **136**.

The mounting element **136** may be a modified version of the mounting element **36** of the above embodiment. Specifically, the mounting element **136** may have an extended body **160** that has an extent fashioned to supply the necessary weight to provide the correct amount of counterbalance effect. In other words, the mounting element **136** (in combination with the weight of the rivet nut **50**) supplies the necessary amount of weight to counter the effect of the valve stem and thus balance the wheel. Therefore, the mounting element **136** can be provided in a varied number of sizes/shapes (as in a kit form, for example) in order to provide the appropriate amount of weight. The mounting element **136** attaches in the same manner as above to the rivet nut **50**. FIGS. 9a-c show examples of alternative mounting elements **136a**, **136b**, and **136c** of different shapes and sizes.

While this invention has been described by reference to particular embodiments, it should be understood that numerous changes could be made within the spirit and scope of the inventive concepts described. Accordingly, it is intended that the invention not be limited to the disclosed embodiment, but that it have the full scope permitted by the language of the following claims.

The invention claimed is:

1. A balanced wheel for a bicycle, comprising:

a rim;

a hub;

a plurality of spokes connecting the rim to the hub;

a valve stem positioned through the rim; and

a singular counterweight assembly attached to the rim and disposed symmetrically opposite the valve stem to counterbalance the weight of the valve stem, the counterweight assembly including:

a receiver attached to the rim; and

a counterweight attached to the receiver;

wherein the singular counterweight assembly extends a distance along a circumference of the rim, and the counterweight has a circumferential length extending the distance along the circumference of the rim, the circumferential length correlating to a weight configured to counterbalance the valve stem.

2. The bicycle rim assembly of claim 1, wherein the receiver is a sleeve.

3. The bicycle rim assembly of claim 2, wherein the receiver is a rivet nut fixedly attached to the rim.

4. The bicycle rim assembly of claim 1, wherein the counterweight includes a mounting element.

5. The bicycle rim assembly of claim 4, wherein the mounting element is a fastener.

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6. The bicycle rim assembly of claim 5, wherein the fastener is a bolt.

7. The bicycle rim assembly of claim 6, wherein the bolt includes a shaft and an external thread is formed along a portion of the shaft.

8. The bicycle rim assembly of claim 7, wherein the external thread of the bolt engages an internal thread of the receiver.

9. The bicycle rim assembly of claim 4, wherein the counterweight includes a replaceable weight.

10. The bicycle rim assembly of claim 9, wherein the weight includes a surface that is shaped to be received on the rim.

11. The bicycle rim assembly of claim 9, wherein the weight includes a radially outer surface that is shaped to be received on a radially inner surface of the rim.

12. The bicycle rim assembly of claim 11, wherein the radially outer surface of the weight is concave.

13. The bicycle rim assembly of claim 9, wherein the weight includes a fastener hole that receives the mounting element.

14. The bicycle rim assembly of claim 9, wherein the weight is formed of at least one of metal, plastic, rubber, fiber reinforced plastic, and wood.

15. The bicycle rim assembly of claim 1, wherein the rim includes a single counterweight.

16. The bicycle rim assembly of claim 1, wherein the rim includes multiple counterweights.

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17. The bicycle rim assembly of claim 1, wherein the counterweight is removably attached to the receiver.

18. The bicycle rim assembly of claim 1, wherein the counterweight is permanently attached to the receiver.

19. The bicycle rim assembly of claim 1, wherein at least a portion of the rim is fiber reinforced plastic.

20. A counterweight assembly kit for a bicycle wheel having a rim, comprising:

a plurality of alternative counterweights having different masses and external dimensions, each of the plurality of counterweights attachable to the rim of the bicycle wheel symmetrically opposite a valve stem of the rim to counterbalance the weight of the valve stem to balance the bicycle wheel; and

one or more receivers configured to be attached to the bicycle rim symmetrically opposite the valve stem, each of the one or more receivers configured to receive one of the plurality of counterweights, wherein the plurality of alternative counterweights are configured to extend different lengths about the circumference of the rim.

21. The counterweight assembly kit of claim 20, wherein each of the plurality of counterweights includes one or both of a mounting element and a weight.

22. The counterweight assembly kit of claim 21, wherein the weight includes a radially outer surface that is shaped to be received on a radially inner surface of the rim.

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